

Accelerator Maintenance and Support

Getting back on line

General Info

- The Maintenance Support Group manages the activities at CAD during shutdown, failure and Maintenance periods including:
 - Review, approval and organization of scheduled and unscheduled work
 - Access control
 - Work coordination with other departments and divisions
 - Systems start up and recovery
- Maintenance Support manages and coordinates buildings and facilities throughout the year

Maintenance Days

- Driven by both experimental and accelerator needs.
- Major challenges include:
 - Completion of shutdown work, installation, testing and commissioning during “maintenance” days.
 - Preparation for and recovery from changes made during maintenance periods.
 - Recovery of systems after maintenance periods
- Work volume during the maintenance days in run 09 was particularly high.
- Large amounts of shutdown work had to be completed.
- Some new systems were completely installed during maintenance periods.
- Issues unique to Polarized Proton running.
 - Source and Jet maintenance
 - Rotators, snakes, specialized correctors ...
- Access Limitations
 - Current limit in the RHIC ring
 - ODH1 in the ring and service buildings

Continued improvement

- Continued use, improvement and expansion of the Job Request System as outlined at previous retreats
 - Review and approval of ALL jobs instituted
- Work coordinated around access timetable
 - Sweeps are no longer a limiting factor
- Use of Job Specific LOTO
 - Standing permits for repetitive Vacuum, RF and instrumentation jobs
- Improved system reliability
 - No need for D6 septum flushing!

Job Request System

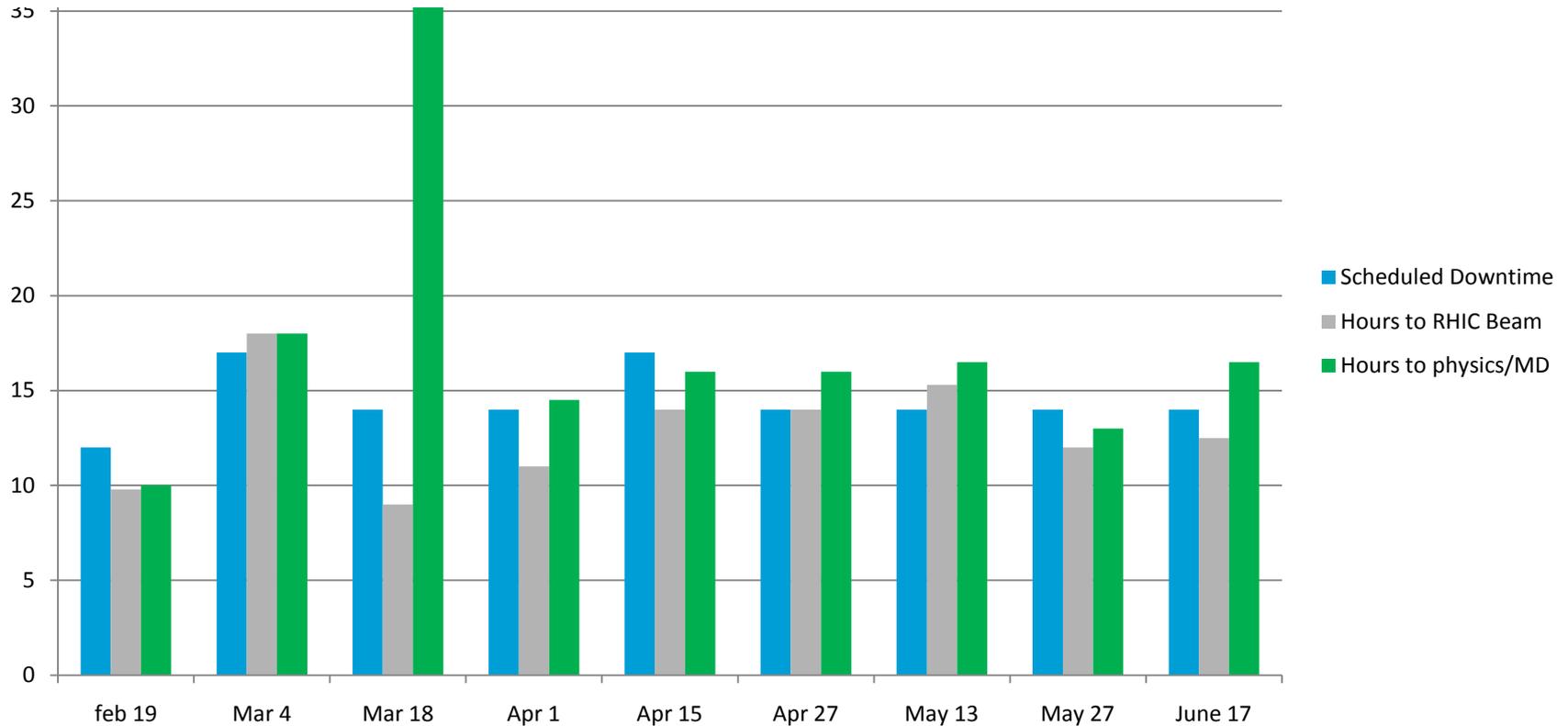
- Added features:
 - Automated email confirmation of job submission and approval
 - Automated MSG notification for late and emergent submissions
 - Added user features
 - Defaults edited to suite user requests
 - Expansion of template forum
 - Global major system acceptance jobs added
 - Define when systems are back to operation
- Experimental input

Maintenance Impact

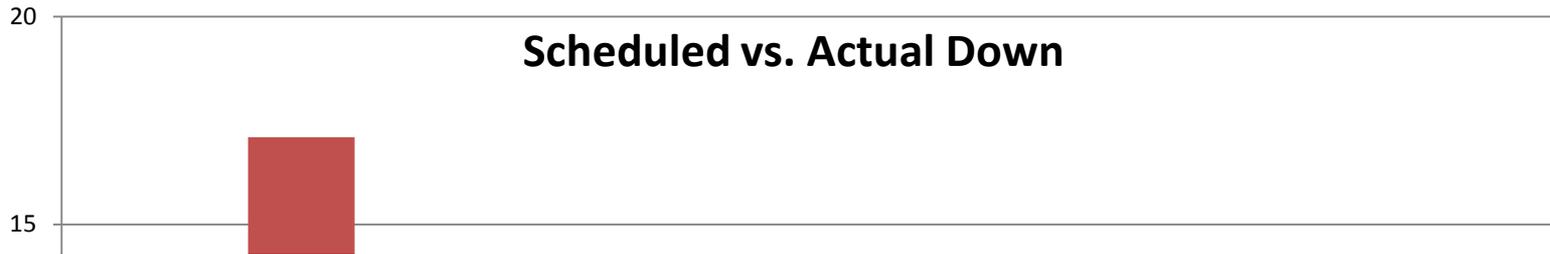
Average Scheduled time = 14.5 hrs

Average Time to first beam = 12.8 hrs

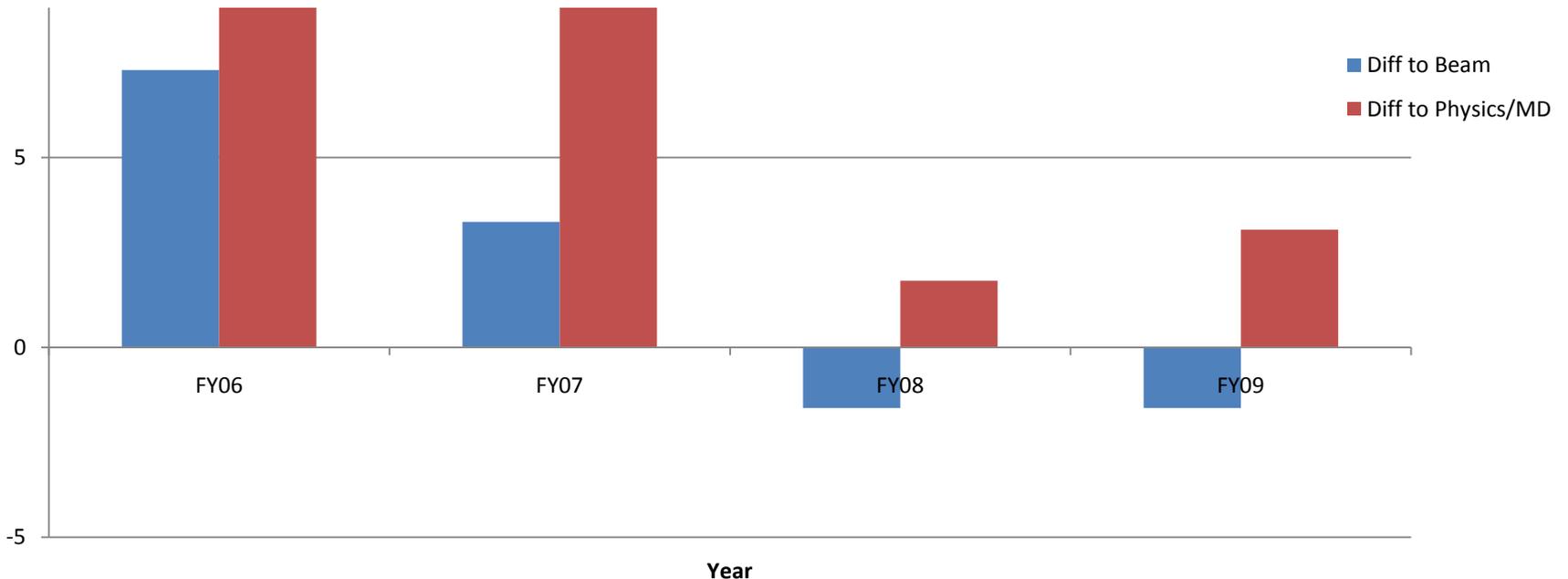
Average Time to Physics or MD = 17.5 hrs (15 hrs w/out DCCT problem)



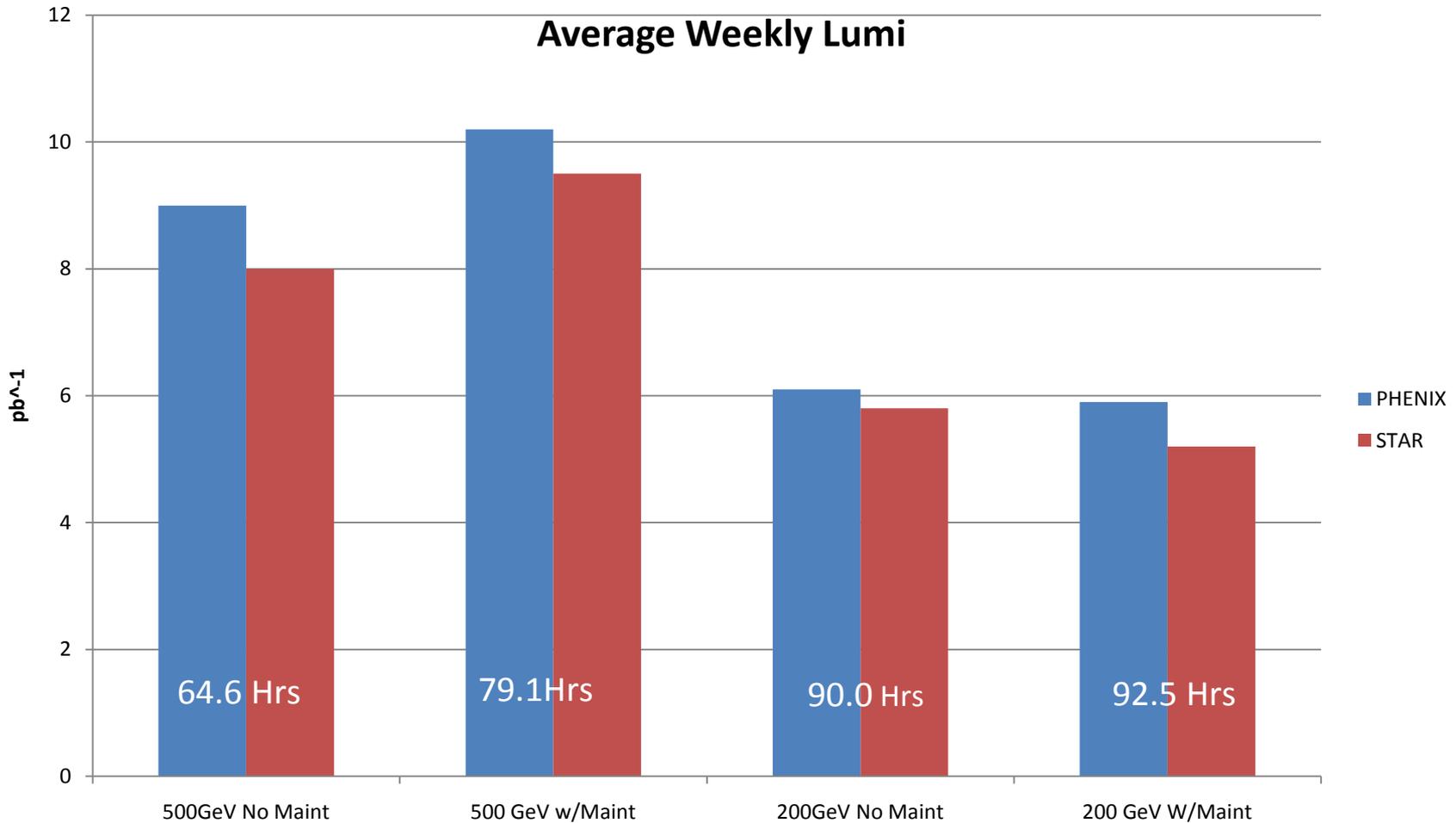
Maintenance Impact Trend



Proper scheduling and incorporating setup leads to more realistic results



Maintenance weeks not obvious in 09



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Keeping bad habits from returning

- Still instances of unnecessary failure during recovery
 - Incomplete testing, devices left in local after work
 - Reduced but not eliminated
- Un-reviewed or approved work
 - Has all but been eliminated

Meeting attendance:

- Maintenance Kickoff
- Shutdown Kickoff
- Startup Kickoff
- Shutdown post mortem

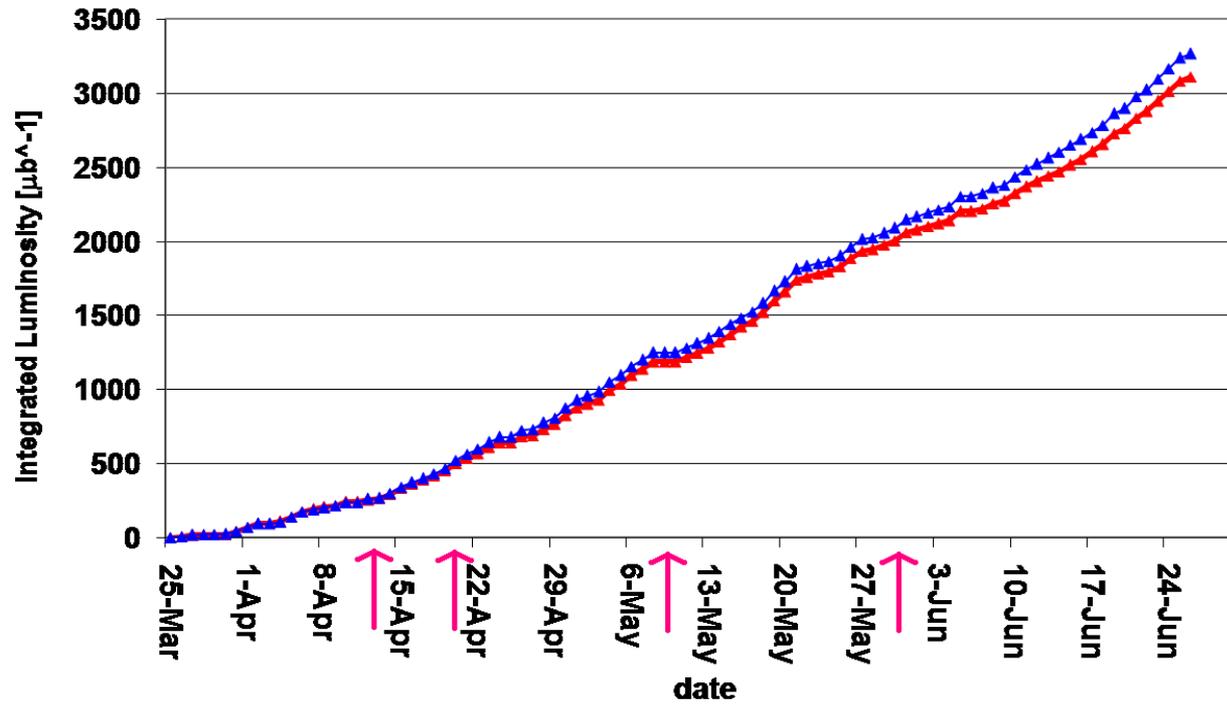
Addressing issues from past retreats...

- Understaffed *becomes especially evident on MDs. Have added additional CAS and MCR staff, which helps. Other groups are still quite lean*
- Too much to do:
 - Left over items from setup and shutdown. *Funding etc. makes elimination highly unlikely. Improved scheduling and work planning*
 - New systems installation, testing and troubleshooting *see above*
- Development and other programs running during and after Maintenance Days. *Seems unavoidable, improved organization has helped*
- Preventative Maintenance *Yes, when staffing permits (PE)*
- Continue QA *Improvements*
- Unscheduled Maintenance behind stores *Yes, but painful and risky*
- Hybrid or “flavored” Maintenance *To some extent, this run not so possible*
- Improved system reliability *Yes, notably in the injectors and 50A RHIC correctors*

Questions?

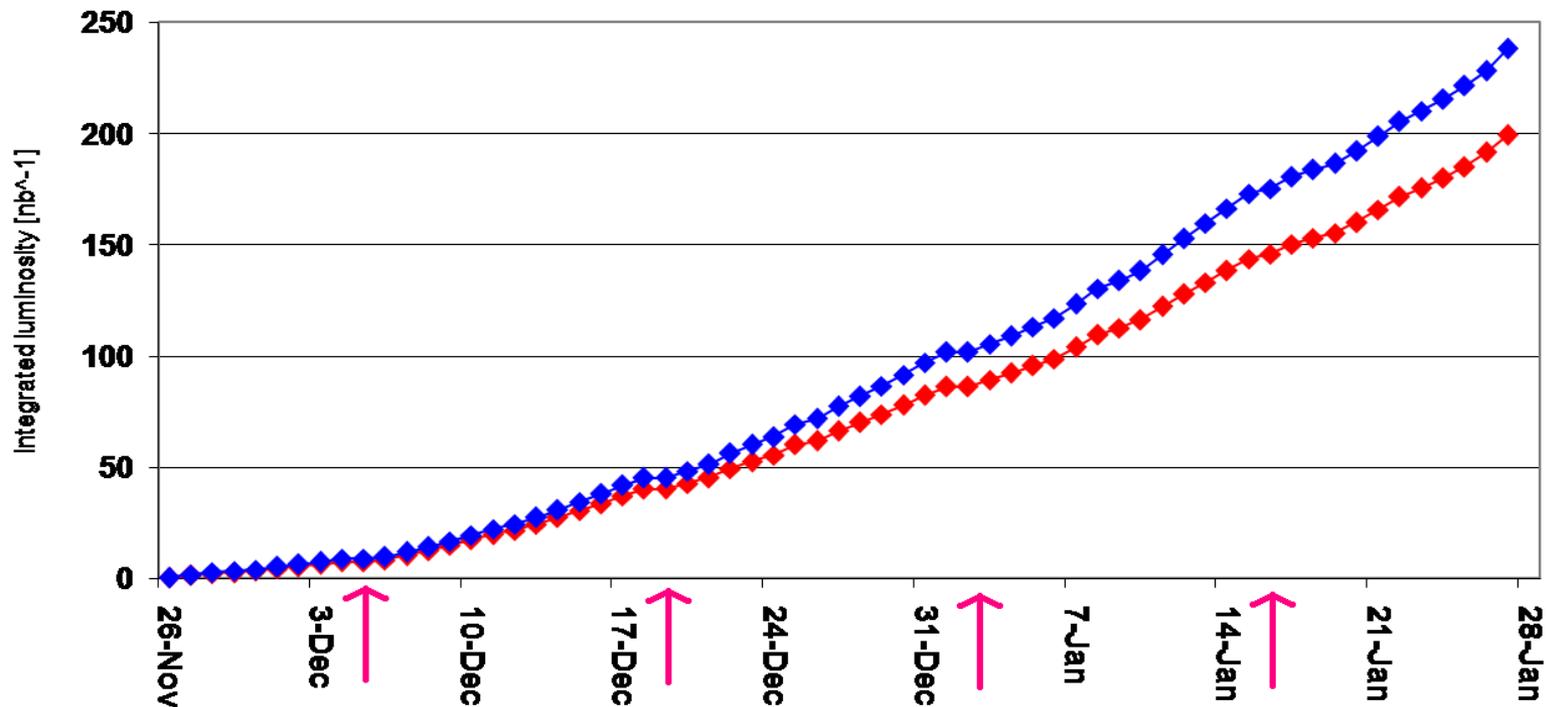
Thank you

Run7 RHIC AuAu Integrated Luminosity



—▲— STAR —▲— PHENIX

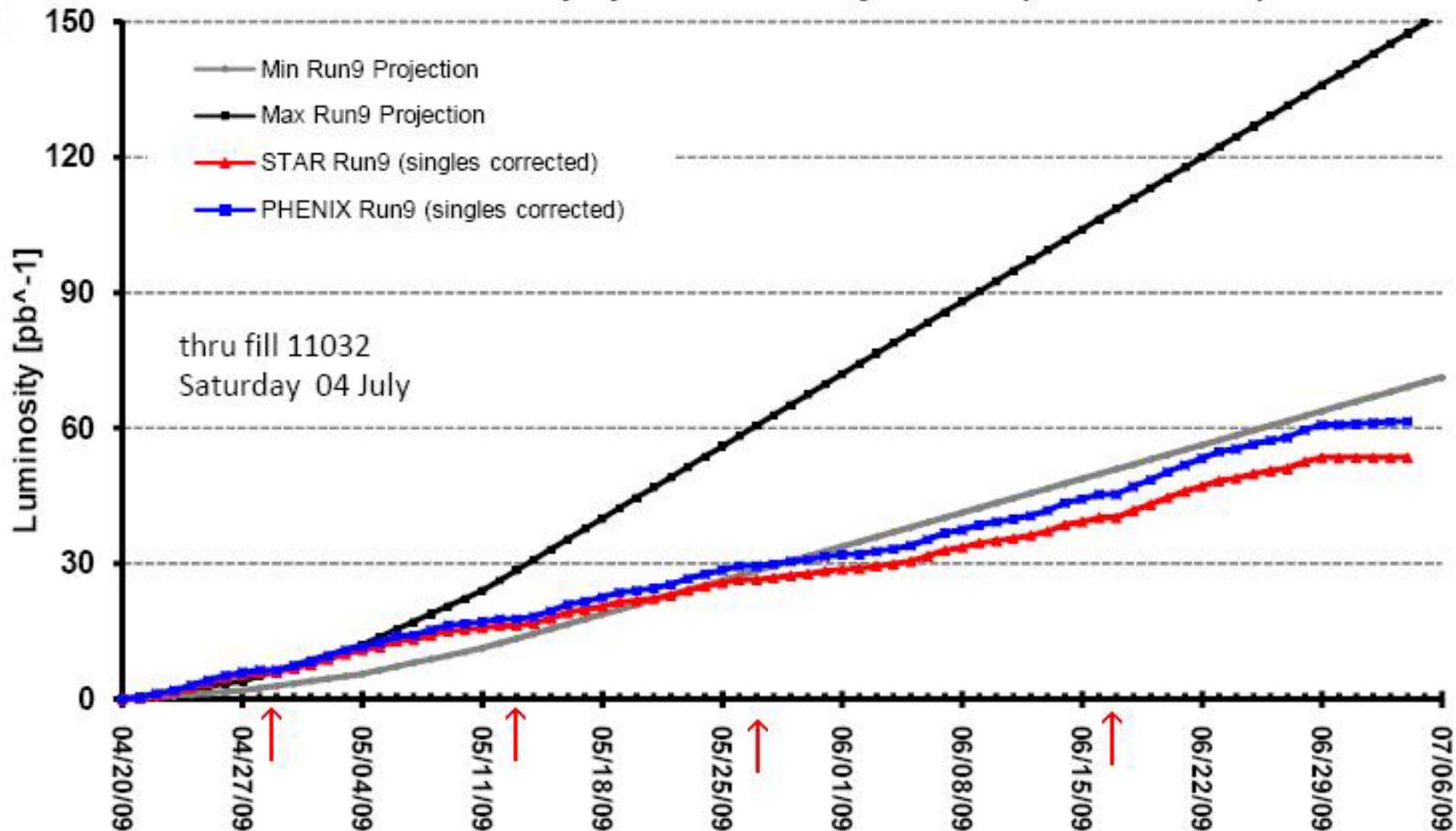
Run8 dAu Integrated Luminosity



MD



RHIC Delivered p⁺p⁺ Luminosity Run-9 ($\sqrt{s}=200$ GeV)



RHIC Delivered p^p Luminosity Run-9 ($\sqrt{s}=500$ GeV)

